

CL06-0361-CR

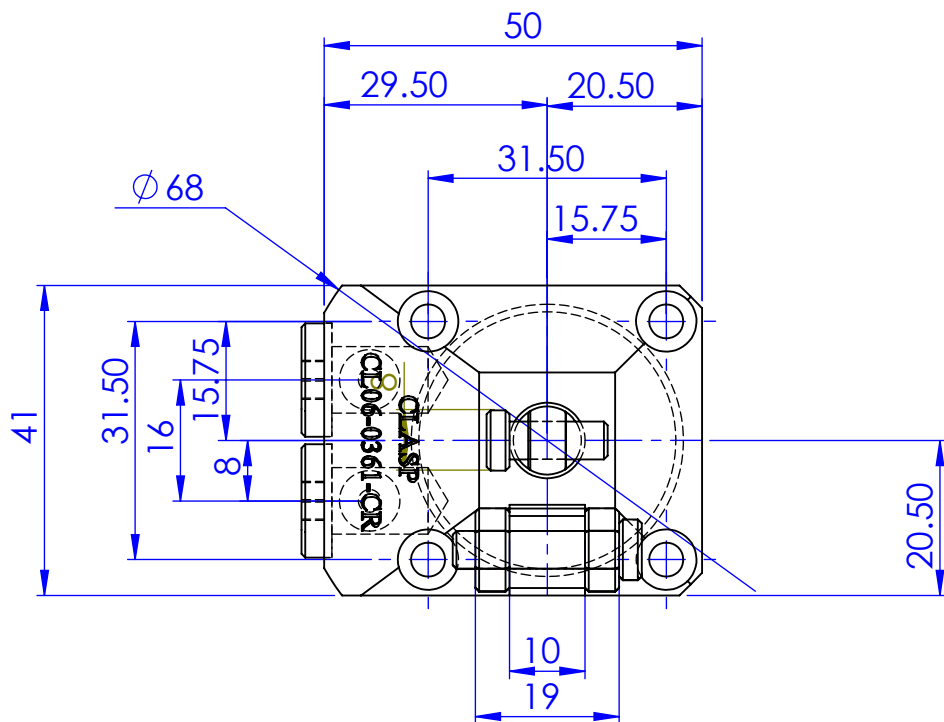
Bore dia - 22mm

Piston dia - 10mm








Full stroke -18.5mm

Locking stroke - 15.5mm

Lock cyl.area - 3.8cmsq



General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish															ZONE	SCALE	1:1				
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11		N12				--				
																	GROUP No:—		WEIGHT		
																	LINK		0.72kg		
			DESCRIPTION													Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION													--					
Checked	Prabhakar		CL06-0360-CR																		
Approved	19/09/21																				
Date	19/09/21															Drawing NO					
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1					
																				Sheet No:	
																				1/1	